



Product information

4CR-Industry 0409-350 AC Hardener R+B

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Product description

Special hardener for the roll- and brush application of recommended 4CR-Industry paint systems.

Mixing ratio with recommended 4CR-Industry paint systems

Paint	Mixing ratio by Volume	Mixing ratio by weight
72-140 AC 2K Topcoat High resistance dull/5	4:1	5:1
72-142 AC 2K Topcoat High resistance mat/10	4:1	5:1
72-144 AC 2K Topcoat High resistance silk-mat/30	4:1	5:1
72-146 AC 2K Topcoat High resistance semi-gloss/50	4:1	5:1
72-148 AC 2K Topcoat High resistance glossy/90	4:1	5:1
72-160 AC 2K Topcoat RB silk-mat/30	8:1	10:1
72-162 AC 2K Topcoat RB semi-gloss/50	8:1	10:1
72-164 AC 2K Topcoat RB glossy/70	8:1	10:1
72-166 AC 2K Topcoat RB glossy/90	8:1	10:1
72-180 AC 2K HS Chassis Paint semi-gloss/50	8:1	10:1
72-182 AC 2K HS Chassis Paint silk-gloss/70	8:1	10:1

Technical specifications

Binder base: Polyisocyanate

Density DIN EN ISO 2811 (kg/l): 1,0 - 1,1

Solids content (% by weight): 76 - 77

Delivery viscosity DIN 53211 4 mm (in s): 33 - 34

Storage

At least 2 years in unopened original container.

Processing tips

For professional use only.

This hardener reacts with humidity, therefore close tin immediately after use.

Avoid inhalation of spraying mist.

Cleaning of tools

Clean tools immediately after use with Nitro-Thinner.

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