



Product information

4CR-Industry 0409-352 AC Hardener glass

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Product description

Special hardener for the application of recommended 4CR-Industry paint systems on glass surfaces.

Mixing ratio with recommended 4CR-Industry paint systems

Paint	Mixing ratio by Volume	Mixing ratio by weight
72-110 AC 2K Topcoat semi-gloss/50	5:1	5:1
72-115 AC 2K Topcoat glossy/80	5:1	5:1
72-136 AC 2K Topcoat Wood glossy/80	-	10:1
72-140 AC 2K Topcoat High resistance dull/5	2:1	3:1
72-142 AC 2K Topcoat High resistance mat/10	2:1	3:1
72-144 AC 2K Topcoat High resistance silk-mat/30	2:1	3:1
72-146 AC 2K Topcoat High resistance semi-gloss/50	2:1	3:1
72-148 AC 2K Topcoat High resistance glossy/90	2:1	3:1
710-200 2K MS Clearcoat 2:1	2:1	-
720-210 2K HS Clearcoat 2:1	2:1	-
760-220 2K UHS Clearcoat VOC 2:1	2:1,5	-

Technical specifications

Binder base: Polyisocyanate

Density DIN EN ISO 2811 (kg/l): 0,9 - 1,0

Solids content (% by weight): 38 - 39

Delivery viscosity DIN 53211 4 mm (in s): 13 - 16

Storage

At least 12 months in unopened original container

Substrate preparation

glass:

Before coating, it is indispensable to determine definitely the recoatable glass surface (e.g. by means of an appropriate measure device to determine the tin side of float glass) because it is generally impossible to coat the side which came in contact with the tin bath. We recommend testing the product beforehand on the original substrates and under real coating conditions.

Degrease with Anti-Silicone.

Processing tips

For professional use only.

0409-352 AC Hardener glass reacts with humidity, therefore close tin immediately after use.

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Avoid inhalation of spraying mist.

Cleaning of tools

Clean tools immediately after use with Nitro-Thinner.