



MASTER CATALOGUE INDUSTRIAL COATINGS



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4CR industry

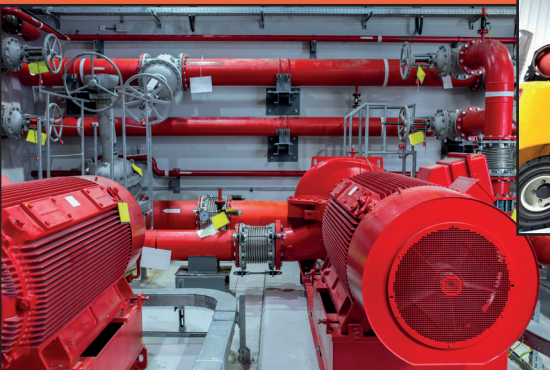
INDUSTRIAL PAINT APPLICATIONS



The consolidated Range for industrial paint applications

We have a solution to all coating needs of commercial vehicles, vehicle manufacturing, steel- and machinery constructions and metal like storefronts, floor painting, ship coatings and much more...

4CR INDUSTRY is a full system of pigment pastes and various binders which will give you the possibility to create your own paint industry ensuring needed flexibility to fulfill all requirements.





Industrial paint mixing station

With our 4CR Industry mixing station you can produce out of the 19 pigment pasts up to 25000 different color shades with a range of RAL, NCS, building machinery and commercial vehicles tones.

Reduced packaging need and cost thanks direct filling of pigments into binder cans

For larger volumes we can offer a fully automatic filling station.

Our formulation software allows automatic shading.



77 - 100 - 77160 PIGMENT PASTES



PRODUCT DESCRIPTION:

Universal solvent based pigment pastes to be used in the 4CR industry paint mixing system.

FEATURES:

- optimised pigmentation concentration
- excellent flow and levelling
- colourmetric exactly adjusted
- gravimetric dosage

* lead-containing

PART.-NO.	COLOUR	CONTENT
7710035	77-100 PP White	3,5 L
7710535	77-105 PP Black	3,5 L
7711035	77-110 PP Aluminium	3,5 L
7711135	77-111 PP Brilliant aluminium	3,5 L
7712035	77-120 PP Oxide yellow	3,5 L
7712235	77-122 PP Yellow	3,5 L
7712435	77-124 PP Brilliant yellow	3,5 L
7712535	77-125 PP Lemon yellow	3,5 L
7713035	77-130 PP Oxide orange	3,5 L
7713435	77-134 PP Yellow orange N	3,5 L
7713535	77-135 PP Orange	3,5 L
7713635	77-136 PP Ectorange / genuine orange	3,5 L
7714035	77-140 PP Red	3,5 L
7714635	77-146 PP Maroon	3,5 L
7714835	77-148 PP Oxide red	3,5 L
7715035	77-150 PP Violet	3,5 L
7715235	77-152 PP Red violet	3,5 L
7715535	77-155 PP Blue	3,5 L
7716035	77-160 PP Green	3,5 L

KH ZINCPHOSPHATE HB PRIMER 43-110

43-110



PRODUCT DESCRIPTION:

Fast drying synthetic primer with active anticorrosive protection. High coat thickness. Free of lead and chromate.
 Addition of pigment paste: 10 %
 Thinner: 4CR industry 0540-460 Multi Thinner

- fast initial drying; high filling power
- electrostatically applicable
- application in thick coats
- excellent mechanical resistance

PART.-NO.	COLOUR	CONTENT
4311004		4,5 kg
4311022		22,5 kg

KH ONE-COAT LACQUER HB SILK-MAT/30 70-120

70-120



PRODUCT DESCRIPTION:

Synthetic paint for high coat thicknesses with active anti-corrosive protection for exterior and interior use. Silk-mat, electrostatic spraying possible, thixotropic.
 Addition of KH Dryer 07-190: 1 %
 Addition of pigment paste: 20 %
 Thinner: 4CR industry 0540-460 Multi Thinner

FEATURES:

- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV- and weathering resistance
- resistant to petrol and Diesel fuel by temporary exposure
- permanent exposure: 130°C, short time exposure: 150°C

PART.-NO.	COLOUR	CONTENT
7012015		15,8 kg

70-125 KH ONE-COAT LACQUER HB PREMIUM SILK-GLOSS/70



PRODUCT DESCRIPTION:

High solid, glossy synthetic paint with high coat thicknesses and active anti-corrosive protection for a one-coat application on metal, steel as well as galvanized substrates, aluminium and wood for exterior and interior use. Fast drying.
 Addition of pigment paste: 25 %
 Thinner: 4CR industry AC Thinner

FEATURES:

- high UV- and weathering resistance
- resistant to petrol and Diesel fuel by temporary exposure
- permanent exposure: 130°C, short time exposure: 150°C
- electrostatically - Airless - gravity spray gun - RP/ HVLP and Brush/ Roller applicable

PART.-NO.	COLOUR	CONTENT
7012503		3,75 kg
7012515		15 kg

07-190 KH DRYING AGENT CONCENTRATE



PRODUCT DESCRIPTION:

Siccative for synthetic based paints, part of the 4CR industry system formulations.

FEATURES:

- optimized addition
- speeds up the drying

PART.-NO.	COLOUR	CONTENT
0719005		5 kg

KH TOPCOAT PREMIUM GLOSSY/90 70-135



PRODUCT DESCRIPTION:

High quality, fast drying synthetic top coat. Glossy, highly resistant paint surface.
 Addition of KH Dryer 07-190: 2 %
 Addition of pigment paste: 25 %
 Thinner: 4CR industry 0540-460 Multi Thinner

FEATURES:

- fast drying
- high UV- and weathering resistance
- high stability; long durability
- resistant to petrol and Diesel fuel by temporary exposure
- excellent levelling; high final hardness; stable brilliant
- permanent exposure: 130°C, short time exposure: 150°C
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable

PART.-NO.	COLOUR	CONTENT
7013503		3,65 kg
7013514		14,6 kg

71-120 PVC ONE-COAT LACQUER SILK-MAT/30



PRODUCT DESCRIPTION:

Thixotropic PVC-paint with high build. To be used by brushing, rolling or spraying directly on steel, galvanized steel, aluminium and PVC on interior and exterior surfaces, silk mat. Corresponds to TL 918 300, sheet 77.

Addition of pigment paste: 25 %

Thinner: 4CR industry 0540-460 Multi Thinner

FEATURES:

- good edge covering
- electrostatically applicable
- high UV- and weather resistance
- excellent water resistance
- permanent exposure: 70°C, short term exposure: 90°C

PART.-NO.	COLOUR	CONTENT
7112003		3,75 kg
7112015		15 kg

71-155 PVC ONE-COAT MIO MAT/20



PRODUCT DESCRIPTION:

Thixotropic, thick-film mat micaceous iron ore top coat for brushing, rolling and spraying (corresponds to TL 918 300, sheet 77). High build. Decorative, durable anti-corrosive protection for the direct application on steel, galvanized steel, aluminium, PVC and mineralic substrates.

Addition of pigment paste: 10 %

Thinner: 4CR industry 0540-460 Multi Thinner

FEATURES:

- good edge covering
- Brushing, rolling
- high UV- and weather resistance
- excellent water resistance
- permanent exposure: 70°C, short term exposure: 90°C

PART.-NO.	COLOUR	CONTENT
7115504		4,5 kg

AC 2K PRIMER 41-100



PRODUCT DESCRIPTION:

High quality 2K-Primer with active anti-corrosive protection and excellent adhesion on iron, steel, aluminium and galvanized substrates.
 Addition of pigment paste: 15 %
 Mixing ratio: 10:1 by weight
 Hardener: 4CR industry AC Hardener
 Thinner: 4CR industry AC Thinner

- fast drying, high filling power
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- permanent exposure: 150°C, short term exposure: 180°C
- very good adhesion on iron, steel, zinc and aluminium

PART.-NO.	COLOUR	CONTENT
4110004		4,25 kg
4110017		17 kg

AC 2K FILLER WET-ON-WET 41-105



PRODUCT DESCRIPTION:

2K-polyurethane wet-on-wet-filler, recoatable without loss of gloss already after approx. 15 min. Especially developed for the production of commercial vehicles. Can be used on truck box bodies, side panels, tank lorries, etc. Addition of pigment paste: 25 %. MOQ 400 kg
 Mixing ratio: 5:1 by weight / 4:1 by volume
 Hardener: 4CR industry AC Hardener
 Thinner: 4CR industry AC Thinner

FEATURES:

- fast recoatable
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- excellent gloss stability
- very good levelling
- outstanding spraying mist pick-up
- good edge covering and resistance
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
4110503		3,75 kg

72-110 AC 2K TOPCOAT SEMI-GLOSS/50



PRODUCT DESCRIPTION:

Fast drying, 2K-polyurethane acrylic paint for an industrial coating of machinery, building components, constructions, agricultural machinery and industrial vehicles.

Addition of pigment paste: 25 %

Mixing ratio: 5:1 by weight / 5:1 by volume

Hardener: 4CR industry AC Hardener

Thinner: 4CR industry AC Thinner

FEATURES:

- fast initial drying
- electrostatically - Airless - gravity spray gun - RP/ HVLV applicable
- high UV- and weather resistance
- excellent water resistance
- resistant to solvents
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7211003		3,75 kg
7211015		15 kg

72-115 AC 2K TOPCOAT GLOSSY/80



PRODUCT DESCRIPTION:

Fast drying, 2K-polyurethane acrylic paint for an industrial coating of machinery, building components, constructions, agricultural machinery and industrial vehicles.

Addition of pigment paste: 25 %

Mixing ratio: 5:1 by weight / 5:1 by volume

Hardener: 4CR industry AC Hardener

Thinner: 4CR industry AC Thinner

FEATURES:

- fast initial drying
- electrostatically - Airless - gravity spray gun - RP/ HVLV applicable
- high UV- and weather resistance
- excellent water resistance
- resistant to solvents
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7211503		3,75 kg
7211515		15 kg

AC 2K TOPCOAT WOOD GLOSSY/80

72-136



PRODUCT DESCRIPTION:

Fast drying 2K-polyurethane paint for the paintwork on furniture and wood. Also suited for the application by pouring.
 Addition of pigment paste: 25 %
 Mixing ratio: 10:1 by weight
 Hardener: 4CR industry AC Hardener fast
 Thinner: 4CR industry AC Thinner

- fast drying
- high UV- and weather resistance
- resistant to solvents
- excellent water resistance
- permanent exposure: 80°C; short time exposure: 120°C
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable

PART.-NO.	COLOUR	CONTENT
7213603		3,75 kg

AC 2K TOPCOAT HIGH RESISTANCE DULL/5 72-140



PRODUCT DESCRIPTION:

High quality 2K-polyurethane-acrylic paint for coating surfaces with high resistance requirements.
 Addition of pigment paste: 25 %
 Mixing ratio: 3:1 by weight / 2:1 by volume
 Härter: 4CR industry AC Hardener
 Thinner: 4CR industry AC Thinner

FEATURES:

- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV- and weather resistance
- resistant to solvents
- excellent water resistance
- scratch proof
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7214003		3,75 kg
7214015		15 kg

72-142 AC 2K TOPCOAT HIGH RESISTANCE MAT/10



PRODUCT DESCRIPTION:

High quality 2K-polyurethane-acrylic paint for coating surfaces with high resistance requirements.

Addition of pigment paste: 25 %

Mixing ratio: 3:1 by weight / 2:1 by volume

Härter: 4CR industry AC Hardener

Thinner: 4CR industry AC Thinner

FEATURES:

- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV- and weather resistance
- resistant to solvents
- excellent water resistance
- scratch proof
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7214203		3,75 kg
7214215		15 kg

72-144 AC 2K TOPCOAT HIGH RESISTANCE SILK-MAT/30



PRODUCT DESCRIPTION:

High quality 2K-polyurethane-acrylic paint for coating surfaces with high resistance requirements. Addition of pigment paste: 25 %

Mixing ratio: 3:1 by weight / 2:1 by volume

Härter: 4CR industry AC Hardener

Thinner: 4CR industry AC Thinner

FEATURES:

- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV- and weather resistance
- resistant to solvents
- excellent water resistance
- scratch proof
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7214403		3,75 kg
7214415		15 kg

AC 2K TOPCOAT HIGH RESISTANCE GLOSSY/90

72-148



PRODUCT DESCRIPTION:

High quality 2K-polyurethane-acrylic paint for coating surfaces with high resistance requirements.

Addition of pigment paste: 25 %
 Mixing ratio: 3:1 by weight / 2:1 by volume
 Härter: 4CR industry AC Hardener
 Thinner: 4CR industry AC Thinner

- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV- and weather resistance
- resistant to solvents
- excellent water resistance
- scratch proof
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7214803		3,75 kg
7214815		15 kg

AC 2K TOPCAOT HIGH COVERAGE GLOSSY/90

72-150



PRODUCT DESCRIPTION:

High quality 2K-polyurethane-acrylic paint for painting commercial vehicles, metal facades, constructions or machines. Excellent coverage and optimum adjustment for airmix applications, gloss.

Addition of pigment paste: 33 %
 Mixing ratio: 3:1 by weight / 2:1 by volume (with 4CR industry AC Hardener)
 4:1 by weight / 3:1 by volume (with 4CR industry AC Hardener HS)
 Thinner: 4CR industry AC Thinner

FEATURES:

- high covering power
- optimized for Airmix application
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV- and weather resistance
- excellent water resistance
- scratch proof
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7215003		3,35 kg
7215013		13,4 kg

72-160 AC 2K TOPCAOT RB SILK-MAT/30



PRODUCT DESCRIPTION:

High quality 2K-polyurethane acrylic paint with a slow dust-free drying for a high quality coating on metal facades, machinery and steel constructions. Mainly for rolling or brush application. Also suitable as one-coat paint on zinc substrates and aluminium.
 Addition of pigment paste: 25 %, Mixing ratio: 10:1 by weight / 8:1 by volume,
 Hardener: 0409-350 AC Hardener R+B
 Thinner: 4CR industry AC Thinner

FEATURES:

- long open-time, applicable in thick coats
- electrostatically - Airless - gravity spray gun - RP/ HVLP and Brush/ Roller applicable
- high UV- and weather and excellent water resistance
- resistant to solvents
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7216003		3,75 kg
7216015		15 kg

72-162 AC 2K TOPCOAT RB SEMI-GLOSS



PRODUCT DESCRIPTION:

High quality 2K-polyurethane acrylic paint with a slow dust-free drying for a high quality coating on metal facades, machinery and steel constructions. Mainly for rolling or brush application. Also suitable as one-coat paint on zinc substrates and aluminium.
 Addition of pigment paste: 25 %, Mixing ratio: 10:1 by weight / 8:1 by volume
 Hardener: 0409-350 AC Hardener R+B
 Thinner: 4CR industry AC Thinner

FEATURES:

- long open-time, applicable in thick coats
- electrostatically - Airless - gravity spray gun - RP/ HVLP and Brush/ Roller applicable
- high UV- and weather and excellent water resistance
- resistant to solvents
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7216203		3,75 kg
7216215		15 kg

AC 2K TOPCOAT RB GLOSSY/70 72-164



PRODUCT DESCRIPTION:

High quality 2K-polyurethane acrylic paint with a slow dust-free drying for a high quality coating on metal facades, machinery and steel constructions. Mainly for rolling or brush application. Also suitable as one-coat paint on zinc substrates and aluminium.
 Addition of pigment paste: 25 %, Mixing ratio: 10:1 by weight / 8:1 by volume,
 Hardener: 0409-350 AC Hardener R+B
 Thinner: 4CR industry AC Thinner

- long open-time, applicable in thick coats
- high UV- and weather and excellent water resistance
- resistant to solvents
- permanent exposure: 150°C, short term exposure: 180°C
- electrostatically - Airless - gravity spray gun - RP/ HVLP and Brush/ Roller applicable

PART.-NO.	COLOUR	CONTENT
7216403		3,75 kg
7216415		15 kg

AC 2K TOPCOAT RB GLOSSY/90 /90

72-166



PRODUCT DESCRIPTION:

High quality 2K-polyurethane acrylic paint with a slow dust-free drying for a high quality coating on metal facades, machinery and steel constructions. Mainly for rolling or brush application. Also suitable as one-coat paint on zinc substrates and aluminium.
 Addition of pigment paste: 25 %, Mixing ratio: 12:1 by weight / 10:1 by volume,
 Hardener: 0409-350 AC Hardener R+B
 Thinner: 4CR industry AC Thinner

FEATURES:

- long open-time, applicable in thick coats
- high UV- and weather and excellent water resistance
- resistant to solvents
- permanent exposure: 150°C, short term exposure: 180°C
- electrostatically - Airless - gravity spray gun - RP/ HVLP and Brush/ Roller applicable

PART.-NO.	COLOUR	CONTENT
7216603		3,75 kg
7216615		15 kg

72-170 AC 2K HS TOPCOAT VOC GLOSSY/90



PRODUCT DESCRIPTION:

2K-acrylic top coat for painting trucks, commercial vehicles, façade parts as well as machines and constructions with high chemical and mechanical burden. Very good water resistance, solvent resistant, possible electrostatic spraying, high UV and weather resistance. VOC below 420 g/ltr.
 Addition of pigment paste: 30 %
 Mixing ratio: 2:1 (with 4CR industry AC Hardener) / 3:1 (with 4CR industry AC Hardener HS)
 Thinner: 4CR industry AC Thinner

FEATURES:

- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV- and weather resistance
- excellent water resistance
- resistant to solvents
- scratch proof
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7217003		3,5 kg
7217014		14 kg

72-180 AC 2K HS CHASSIS PAINT SEMI-GLOSS/50



PRODUCT DESCRIPTION:

High solid 2K-polyurethane-chassis paint with active anti-corrosive protection for a high quality paintwork on chassis of commercial vehicles and trucks. High build, contains zinc phosphate, solvent resistant, high resistance against water, UV and weathering.
 Addition of pigment paste: 25 %, Mixing ratio: 5:1 by weight / 4:1 by volume,
 Hardener: 4CR industry AC Hardener or AC Hardener HS
 Thinner: 4CR industry AC Thinner

FEATURES:

- for high coating thicknesses
- contains zinc phosphate
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV- and weather resistance
- resistant to solvents
- excellent water resistance
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7218015		15 kg

AC 2K HS CHASSIS PAINT SILK-GLOSS/70 72-182



PRODUCT DESCRIPTION:

High solid 2K-polyurethane-chassis paint with active anti-corrosive protection for a high quality paintwork on chassis of commercial vehicles and trucks. High build, contains zinc phosphate, solvent resistant, high resistance against water, UV and weathering.
 Addition of pigment paste: 25 %, Mixing ratio: 5:1 by weight / 4:1 by volume, Hardener: 4CR industry AC Hardener or AC Hardener HS
 Thinner: 4CR industry AC Thinner

FEATURES:

- for high coating thicknesses
- contains zinc phosphate
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV- and weather resistance
- resistant to solvents
- excellent water resistance
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7218215		15 kg

AC 2K STRUCTURE PAINT SILK-GLOSS/70 72-185



PRODUCT DESCRIPTION:

High quality, fast drying, 2K-polyurethane structure paint for highly resistant paintwork. Good resistance against chemicals, excellent for use also on exterior surfaces. Addition of pigment paste 25 %
 Mixing ratio: 5:1 by weight / 4:1 by volume
 Hardener: 4CR industry 0409-351 Hardener structure
 Thinner: ready to Spray /4CR industry AC Thinner

FEATURES:

- free of silicones
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV- and weather resistance
- resistant to solvents
- excellent water resistance
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7218515		15 kg

45-110 EP 2K PRIMER HB

PRODUCT DESCRIPTION:

Chromate-free, 2K-Zinc-phosphate-epoxyresin primer for steel, galvanized steel, aluminium, glass fibre reinforced plastic and mineral substrates. Suitable as primary coat for chemical protection and under water paint, as well as intermediate coating for EP-Zinc-dust primary coats.
 Addition of pigment paste: 10 %
 Mixing ratio: 5:1 by weight / 3:1 by volume
 Hardener: 4CR industry EP Hardener
 Thinner: 4CR industry 0530-440 EP Thinner

FEATURES:

- excellent protection against corrosion
- electrostatically - Airless - gravity spray gun - RP/ HVLV applicable
- very good chemical and mechanical resistance
- usable as insulation on thermoplastic substrates
- permanent exposure: 150°C, short term exposure: 180°C
- very good adhesion on steel, zinc and aluminium

PART.-NO.	COLOUR	CONTENT
4511004		4,5 kg
4511022		22,5 kg

73-130 EP 2K TOPCOAT SEMI-GLOSS/50

PRODUCT DESCRIPTION:

2K-epoxy-resin top coat for steel, glass fibre reinforced plastic and mineral substrates. Suitable as chemical protective coating and floor coating.
 Addition of pigment paste: 22 %
 Mixing ratio: 3:1 by weight / 2:1 by volume
 Hardener: 4CR industry EP Hardener
 Thinner: 4CR industry 0530-440 EP Thinner

FEATURES:

- electrostatically - Airless - gravity spray gun - RP/ HVLV applicable
- very good chemical and mechanical resistance
- high abrasion resistance
- permanent exposure: 150°C, short term exposure: 180°C
- very good adhesion on steel, zinc, aluminium, concrete and GRP

PART.-NO.	COLOUR	CONTENT
7313004		4,68 kg
7313018		18,72 kg

EP 2K TOPCOAT GLOSSY/90

73-135



PRODUCT DESCRIPTION:

2K-epoxy-resin top coat for steel, glass fibre reinforced plastic and mineral substrates. Suitable as chemical protective coating and floor coating.
 Addition of pigment paste: 22 %
 Mixing ratio: 2:1
 Hardener: 4CR industry EP Hardener
 Thinner: 4CR industry 0530-440 EP Thinner

- electrostatically - Airless - gravity spray gun - RP/ HVLV applicable
- very good chemical and mechanical resistance
- high abrasion resistance
- permanent exposure: 150°C, short term exposure: 180°C
- very good adhesion on steel, zinc, aluminium, concrete and GRP

PART.-NO.	COLOUR	CONTENT
7313503		3,12 kg
7313515		15,6 kg

EP 2K FLOOR COATING GLOSSY/70 73-150



PRODUCT DESCRIPTION:

Two component epoxy-resin thick-film floor paint. High mechanical and chemical resistance, silk gloss. Solvent free, water proof 2K-epoxy-resin paint for mineral substrates. For the use in garages, warehouses. Plasticiser proof and suitable for fork-lift trucks.
 Addition of pigment paste: 12 %
 Mixing ratio: 5:1 by weight
 Hardener: 4CR industry 0451-370 EP Hardener floor

FEATURES:

- very good chemical and mechanical resistance,
- high abrasion resistance, suitable for fork-lifts
- outstanding performance against fuel, oil, tar; limited resistance to solvents and acids or bases in low concentrations
- resistant to frost and to de-icing salt, - can be decontaminated
- permanent exposure: 100°C, short term exposure: 130°C; humid heat conditions (wet room systems) and water: 40°C

PART.-NO.	COLOUR	CONTENT
7315004		4,4 kg
7315022		22 kg

435-110 PVB 1K ETCH PRIMER



PRODUCT DESCRIPTION:

1K-Etch primer with good filling power and active anti-corrosive protection. Excellent adhesion on iron, steel, galvanized surfaces and aluminium.
 Chromate and lead free.
 Addition of pigment paste: 20 %
 Thinner: 4CR industry ACThinner

FEATURES:

- speedy initial drying, high filling power
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- active anti-corrosion protection
- permanent exposure: 120°C, short term exposure: 150°C
- very good adhesion on iron, steel, zinc and aluminium

PART.-NO.	COLOUR	CONTENT
43511004		4 kg
43511016		16 kg

BC BASE COAT COB

74-120



PRODUCT DESCRIPTION:

Solvent-borne basecoat specially formulated for industrial use. Coated with imix Clearcoats in "clear-over-base" application, generates a high gloss finish of excellent weather resistance.
 Addition of pigment paste: 25 %
 Thinner: 4CR industry 0510-450 BC Thinner

FEATURES:

- fast drying
- good hiding power
- no clouding
- brilliant effects
- electrostatically - gravity spray gun - RP/ HVLP applicable
- high UV- and weather resistance overcoated with imix Clearcoat
- permanent exposure: 150°C, short term exposure: 180°C

PART.-NO.	COLOUR	CONTENT
7412003		3,75 kg
7412015		15 kg

78-120 AY 1K ACRYLIC PAINT SEMI-GLOSS/50

PRODUCT DESCRIPTION:

Fast drying 1K-acrylic paint for painting vehicles or machines. Especially suited to be filled into aerosols.
 Addition of pigment paste: 25 %
 Thinner: 4CR industry 0540-460 Multi Thinner

FEATURES:

- short drying time
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV and weathering resistance
- permanent exposure 70°C, short time exposure: 130°C
- Very good adhesion (DIN 53 151) on PVC

PART.-NO.	COLOUR	CONTENT
7812003		3,75 kg

78-125 AY 1K ACRYLIC PAINT GLOSSY/90

PRODUCT DESCRIPTION:

Fast drying 1K-acrylic paint for painting vehicles or machines. Especially suited to be filled into aerosols.
 Addition of pigment paste: 25 %
 Thinner: 4CR industry 0540-460 Multi Thinner

FEATURES:

- short drying time
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- high UV and weathering resistance
- permanent exposure 70°C, short time exposure: 130°C
- Very good adhesion (DIN 53 151) on PVC

PART.-NO.	COLOUR	CONTENT
7812503		3,75 kg

2K WASHPRIMER CHROMATE-FREE YELLOW-GREEN 439-115



PRODUCT DESCRIPTION:

2K-washprimer, chromate-free, adhesive primer for non ferrous metal, yellow green glazing.
 Mixing ratio: 2:1
 Hardener: 4CR industry 0451-380 Hardener WP

- chromate-free
- active corrosion protection on iron
- excellent adhesion on aluminium and iron
- coatable with all 4CR industry 1K- and 2K-systems
- gravity spray gun - RP/ HVLP applicable

PART.-NO.	COLOUR	CONTENT
43911510	yellow green	10 L

2K HS FILLER LIGHT-GREY 42-140



PRODUCT DESCRIPTION:

2K-HS-filler, application as sanding filler and wet-on-wet filler. Coat thickness up to 300 µ.
 Mixing ratio: 6,7:1 by weight / 4:1 by volume
 Hardener: 4CR industry AC Hardener
 Thinner: 4CR industry AC Thinner

FEATURES:

- chromate-free
- high stability and good filling power
- easy to sand
- fast overcoatability
- optimum levelling and excellent flow of the Top Coat

PART.-NO.	COLOUR	CONTENT
4214004	light grey	4 L

42-150 2K ZINC-RICH PRIMER COATING GREY



PRODUCT DESCRIPTION:

Top quality zinc-rich paint used for long-term cathode protection against corrosion under severe conditions. To be only used on blank, completely rust proof and blast cleaned steel to standard degree of cleanliness SA 2½. Recoatable with 4CR industry 2K-EP and 2K-PU paint systems satisfying the protection against corrosion standards as per DIN EN ISO 12944.
 Mixing ratio: 19:1 by weight / 10:1 by volume
 Hardener: 4CR industry AC Hardener
 Thinner: 4CR industry AC Thinner

FEATURES:

- excellent anti corrosive protection
- electrostatically - Airless - gravity spray gun - RP/ HVLP applicable
- permanent exposure: up to max. 400°C
- very good adhesion on blast cleaned steel

PART.-NO.	COLOUR	CONTENT
4215019	grey	19 kg

710-200 2K MS CLEARCOAT 2:1



PRODUCT DESCRIPTION:

2K-MS-Clearcoat based on a high quality acrylic resin with UV-protection. Universally applicable for two-coat painting. Excellent resistance against weathering and yellowing, very high gloss and good build.
 Mixing ratio: 2:1
 Hardener: 4CR industry AC Hardener
 Thinner: 4CR industry AC Thinner

FEATURES:

- easy application
- good build
- optimal flow, very high gloss
- excellent resistance against weathering and yellowing
- resistant to solvents
- excellent mechanical and chemical resistance
- gravity spray gun - RP/ HVLP applicable

PART.-NO.	COLOUR	CONTENT
71020005		5 L

2K HS CLEARCOAT 2:1 720-210



PRODUCT DESCRIPTION:

2K-HS-Clearcoat based on a high quality acrylic resin with UV-protection. Universally applicable for two-coat painting. Excellent resistance against weathering and yellowing, very high gloss and good build.
 Mixing ratio: 2:1
 Hardener: 4CR industry AC Hardener
 Thinner: 4CR industry AC Thinner

FEATURES:

- easy application
- good build
- optimal flow, very high gloss
- excellent resistance against weathering and yellowing
- resistant to solvents
- excellent mechanical and chemical resistance
- gravity spray gun - RP/ HVLP applicable

PART.-NO.	COLOUR	CONTENT
72021005		5 L

2K UHS CLEARCOAT VOC 2:1 760-220



PRODUCT DESCRIPTION:

Ultra High Solid acrylic Clearcoat. Simple and easy-to-apply. Optimum flow and excellent drying features. High resistance. Ready to spray after low thinning.
 Mixing ratio: 2:1
 Hardener: 4CR industry AC Hardener HS
 Thinner: 4CR industry AC Thinner

FEATURES:

- VOC Compliant in the EU
- easy to use
- very good flow, very high gloss
- excellent resistance to weathering and yellowing
- resistant to solvents
- excellent mechanical and chemical resistance
- gravity spray gun - RP/ HVLP applicable

PART.-NO.	COLOUR	CONTENT
76022005		5 L

0407 AC UNIVERSAL HARDENER



PRODUCT DESCRIPTION:

UV-resistant HS-Hardener for 4CR industry two component paint materials.

FEATURES:

- UV-resistant
- versatile
- good storage stability

PART.-NO.	COLOUR	CONTENT
6.0407.1001 fast		1 L
6.0407.2501 fast		2,5 L
6.0407.1003 medium		1 L
6.0407.2503 medium		2,5 L

0408 AC HARDENER HS



PRODUCT DESCRIPTION:

UV-resistant HS-Hardener for 4CR industry two component paint materials.

FEATURES:

- UV-resistant
- versatile
- good storage stability

PART.-NO.	COLOUR	CONTENT
6.0408.2501 fast		2,5 L
6.0408.2503 medium		2,5 L

AC HARDENER R+B 0409-350



PRODUCT DESCRIPTION:

Special 2K Hardener for 4CR industry industrial applications or for 4CR industry 2K Top coats applied by brush or roller.

- transparent
- for brushing or rolling

PART.-NO.	COLOUR	CONTENT
040935001		1 kg

2K HARDENER STRUCTURE 0409-351



PRODUCT DESCRIPTION:

2K Hardener for CR industry 40-185.

FEATURES:

- transparent
- good storage stability

PART.-NO.	COLOUR	CONTENT
040935101		1 kg

0409-352 AC HARDENER GLASS



PRODUCT DESCRIPTION:

Hardener for the application of 4CR industry 2K-PU paint systems on glass surfaces.

FEATURES:

may be used with:

- 4CR industry 72-110, 72-115 (Mixing ratio: 5:1)
- 4CR industry 72-140, 72-142, 72-144, 40-146, 72-148 (Mixing ratio: 3:1 by weight / 2:1 by volume)
- 4CR industry Clearcoats (Mixing ratio: 2:1,5 by volume)

PART.-NO.	COLOUR	CONTENT
040935201		1 kg

0451-355 EP HARDENER FAST



PRODUCT DESCRIPTION:

2K-hardener fast for imix 2K-epoxid resin coatings and 2K-epoxid resin groundcoats, permitting an accelerated drying time. In particular, to be used either for processing conditions between 10 - 15°C temperature, or to achieve a noticeable acceleration of the drying time of about 20 % when added in place of 4CR industry 90-360 EP Hardener medium.

FEATURES:

- versatile
- good storage stability

PART.-NO.	COLOUR	CONTENT
045135501		1 kg
045135505		5 kg

EP HARDENER MEDIUM 0451-360



PRODUCT DESCRIPTION:

2K-hardener for 4CR industry 2K-epoxid resin coatings and 2K-epoxid resin groundcoats. To be used between 20 - 30°C.

- versatile
- good storage stability

PART.-NO.	COLOUR	CONTENT
045136001		1 kg
045136005		5 kg

EP HARDENER FLOOR 0451-370



PRODUCT DESCRIPTION:

Solvent-free 2K-epoxy hardener for solvent-free, self-levelling epoxy coating 4CR industry 2K-epoxy floor coatings. To be used with 4CR industry 73-150.

FEATURES:

- solvent-free
- good storage stability

PART.-NO.	COLOUR	CONTENT
045137001		1 kg
045137005		5 kg

0451-375 HARDENER/THINNER FOR SYNTHETIC RESIN PAINTS



PRODUCT DESCRIPTION:

4CR industry 0451-375 is a hardener component for paints which are based on synthetic resin. It is used to improve the drying process and to increase the gloss grade, especially at low temperatures.

FEATURES:

- transparent
- adjusts spraying viscosity

PART.-NO.	COLOUR	CONTENT
045137505		5L

0451-380 HARDENER WP



PRODUCT DESCRIPTION:

Hardener for 4CR industry 2K Washprimer 439-115.

FEATURES:

- transparent
- good storage stability

PART.-NO.	COLOUR	CONTENT
045138005		5L

AC THINNER 0505



PRODUCT DESCRIPTION:

Acrylic Thinner for various two component materials.

- transparent
- versatile
- good storage stability

PART.-NO.	COLOUR	CONTENT
6.0505.5000		5 L
6.0505.5001		5 L
6.0505.5006		5 L

EP Thinner 0530-440



PRODUCT DESCRIPTION:

Epoxy Thinner for various imix epoxy materials.

FEATURES:

- transparent
- versatile
- good storage stability

PART.-NO.	COLOUR	CONTENT
053044005		5 L

0510-3 BC THINNER MOQ 120



PRODUCT DESCRIPTION:

Mixture of organic solvents to dilute 4CR industry BC coatings. Allows an improvement of the flow and overspray acceptance when painting large objects and / or at high ambient temperatures. MOQ 120

FEATURES:

- transparent
- good storage stability

PART.-NO.	COLOUR	CONTENT
6.0510.5000		5 L

0540-460 MULTI THINNER



PRODUCT DESCRIPTION:

High-grade solvents for thinning, cleaning and loosening of KH-paints.

FEATURES:

- free from aromatic compounds
- odorless
- transparent

PART.-NO.	COLOUR	CONTENT
54046005		5 L

SOFT PUTTY 2015



PRODUCT DESCRIPTION:

Very easy to sand two-component polyester filling putty. To be applied in order to equalise or close possible pin holes, small irregularities, small paint damages or scratches on the body of cars, vehicles or machines.

- adhesion on iron, steel, aluminium, galvanized substrates and glass fibre reinforced materials
- easy to sand even after 24 h drying
- excellent bending strength
- maximum stability on vertical surfaces
- including hardener

PART.-NO.	COLOUR	CONTENT
6.2015.1800		1,8 kg

GLASS FIBRE PUTTY 2100



PRODUCT DESCRIPTION:

Two-component polyester glass fibre putty for bridging of cracks, small holes and rusted-through areas. Suitable for the repair of cars, vehicles and boats, for automotive and industrial finishes.

FEATURES:

- adhesion on iron, steel, aluminium, zinc, glass fibre reinforced materials
- water proof , therefore suitable for boat repairment
- high stability
- including hardener

PART.-NO.	COLOUR	CONTENT
6.2100.1800		1,8 kg

2200 WHITE FINE PUTTY



PRODUCT DESCRIPTION:

Bright-white, especially easy sandable two-component finishing putty based on polyester resin. To be applied in thin and very thin coats as top coat on polyester filling putties in order to close possible pin holes, small irregularities, small paint damages or scratches on the car body.

FEATURES:

- adhesion to iron, steel, aluminium, galvanized substrates and glass fibre reinforced materials
- easy sandable
- high opacity
- high elasticity
- bright white pigmentation
- no sinking of the top coat
- including hardener

PART.-NO.	COLOUR	CONTENT
6.2200.2000		2,0 kg

2300 MULTI PUTTY



PRODUCT DESCRIPTION:

Top quality 2-component polyester universal filler for smoothing any unevenness or notches in the automotive and industrial finishes or for spot repairs.

FEATURES:

- very good adhesion to iron, steel, aluminium, galvanized substrates and glass fibre reinforced materials
- maximum stability on vertical surfaces
- high filling capacity
- excellent bending strength, perfect edges even after fine sanding
- including hardener

PART.-NO.	COLOUR	CONTENT
6.2300.2000		2,0 kg

CV PUTTY 2050



PRODUCT DESCRIPTION:

Elastic two-component filler based on unsaturated polyester resins. To be used on iron, steel, aluminium and glass fibre reinforced materials. Due to its fine grain the putty is also suitable for application in very thin coats. Its long pot life allows spot-repair on very large areas.

- suitable for large areas
- short-term temperature resistance up to 180°C
- pot life: 10 - 15 min.
- including hardener

PART.-NO.	COLOUR	CONTENT
6.2050.2000		2,0 kg

PE SPRAY FILLER 2500



PRODUCT DESCRIPTION:

Two-component spray filler based on polyester resin, for brand new steel sheets or old sanded paintwork in good condition. This product is especially suitable for a single operation in the filling of irregularities, deep sanding traces as well as rough pre-worked repairs.

FEATURES:

- pot life: 30 min
- including hardener

PART.-NO.	COLOUR	CONTENT
6.2500.1500		1,5 kg

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